WHAT IS CLAIMED IS:

11.

30

	1.	A bi-directional ESD protection device, comprising
5		at least two DIAC devices, each DIAC device comprising
		a first and a second p-well separated by an n-well, the p-wells
		and n-well being formed in a p-substrate and separated from the
		substrate by an n-isolation layer, wherein each p-well has a p-buried
		layer formed under it and each p-well includes a p+ region and an n+
10		region.
	2.	The device of claim 1, wherein the n+ regions in the two p-wells face each
		other to define a p+, n+, n+, p+ configuration.
	3.	The device of claim 1, further comprising at least one additional p+ region
		in at least one p-well located between the two DIAC devices.
15	4.	The device of claim 3, wherein said additional p+ region comprises a p+
		ring formed in a p-well surrounding each of the DIAC devices.
	5.	The device of claim 3, wherein said p+ region is connected to ground.
	6.	The device of claim1, wherein for each DIAC, the p+ and n+ regions in the
		first and second p-wells are connected together.
20	7.	The device of claim 6, wherein the p+ and n+ regions in the first and
		second p-wells are connected together by means of a first metal layer.
	8.	The device of claim 6, wherein the n+ and p+ regions in the first p-well of
		the one DIAC are connected to an input pad.
	9.	The device of claim 7, wherein the n+ and p+ regions in the first p-well of
25		the one DIAC are connected to an input pad.
	10.	The device of claim 9, wherein the n+ and p+ regions in the first p-well of
		the one DIAC are connected to the input pad by means of a second metal
		layer.

of the other DIAC are connected to a ground pad.

The device of claim 8, wherein the n+ and p+ regions in the second p-well

- 12. The device of claim 11, wherein the n+ and p+ regions in the second p-well of the other DIAC are connected to the ground pad by means of a second metal layer.
- 13. The device of claim 10, wherein the n+ and p+ regions in the second p-well of the other DIAC are connected to a ground pad.
- 14. The device of claim 13, wherein the n+ and p+ regions in the second p-well of the other DIAC are connected to the ground pad by means of the second metal layer.
- 15. The device of claim 11, wherein the n+ and p+ regions of the second p-well of the first DIAC are connected to the n+ and p+ regions in the first p-well of the other DIAC.
- 16. The device of claim 14, wherein the n+ and p+ regions of the second p-well of the first DIAC are connected to the n+ and p+ regions in the first p-well of the other DIAC by means of the second metal layer.

15

10

5

20

25

30